

 HMM INFRA LTD.	OPERATOR QUALIFICATION	Record No. QF/PRD/010 REVISION :00
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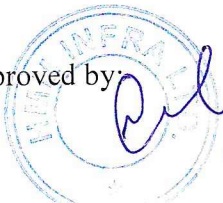
Sr. No. : HMM/26/OQ/02

Date: 27.06.2026

Process Name : Painting
 Equipment used : Airless spray gun
 Process Parameter : To check DFT
 Method of checking : DFT Meter
 Operator Name : Ajay

S. No.	Date	Paint used	No. of Coats	Material Used	Thickness (in Microns)	Remarks
1	24.6.26	Aluminium metalising	2	MS	140-170	OK
2	25.6.26	Etch primer	1	MS	8-14	OK
3	26.6.26	Zinc chrome	1	MS	18-28	OK
4	27.6.26	Aluminium paint	1	MS	19-27	OK

Result: DFT checked and found ok, Adhesion test ok.

Approved by: 

 HMM QA/QC

	OPERATOR QUALIFICATION	Record No. QF/PRD/010 REVISION :00
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Sr. No. : HMM/25/OQ/01

Date: 19.12.2025

Process Name : Painting
 Equipment used : Airless spray gun
 Process Parameter : To check DFT
 Method of checking : DFT Meter
 Operator Name : Ujaagar

S. No.	Date	Paint used	No. of Coats	Material Used	Thickness (in Microns)	Remarks
1	17.12.25	Aluminium metalising	2	MS	120-165	OK
2	17.12.25	Etch primer	1	MS	9-12	OK
3	18.12.25	Zinc chrome	1	MS	16-24	OK
4	19.12.25	Aluminium paint	1	MS	20-28	OK

Result: DFT checked and found ok, Adhesion test ok.

Approved by:

HMM QA/QC

